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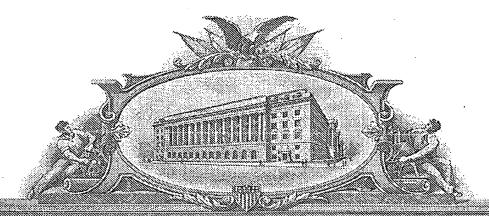
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APPLICATION NUMBER: 60/555,576

FILING DATE: March 23, 2004

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		INVENTO	₹(\$)					
Given Name (first and middle (if any)		Family Name or Surname			Residence (City and either State or Foreign Country)			
DONALD		CLARY			RANCHO PALOS VERDES, CALIFORNIA			
Additional inventors are being	separately numbered sheets attached hereto							
	TIT	TLE OF THE INVENTION	(500 cha	aracte	s max)			
	THERMAL	MANAGEMENT OF LAM	PS IN A	BACK	LIGHT SYST	EM		
Direct all correspondence to:	COR	RESPONDENCE ADDRESS						
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TITLE

THERMAL MANAGEMENT OF LAMPS IN A BACKLIGHT SYSTEM FIELD OF THE INVENTION

The present invention is directed to a lamp arrangement found in a display wherein a backlight includes at least two lamps having cathodes at each end and wherein the lamps are in a juxtaposed position and the cathodes of the lamps are not touching.

SUMMARY OF THE INVENTION

The invention is directed to a backlight system comprising: at least two juxtaposed cold cathode lamps wherein each lamp comprises cathodes at each end and wherein the lamps are positioned in a manner that the cathodes are not touching. The invention is further directed to a system of wherein the lamp cathodes are juxtaposed and longitudinally offset. The system is still further directed to wherein the lamps are juxtaposed and are not touching, or wherein the lamps are juxtaposed and are touching.

BRIEF DESCRIPTION OF THE DRAWING

Figures 1-7 illustrate lamp arrangements in backlight systems of liquid crystal displays.

DETAILED DESCRIPTION OF THE INVENTION

A lamp arrangement increases luminance in a Liquid Crystal Display (LCD). LCDs need a light source to be readable in natural and artificial lighting conditions. Figure 1 illustrates a light source (101) placed behind a LCD wherein the light source is called a backlight.

A backlight system typically includes one or more light sources such as cold cathode fluorescent lamps (CCFLs)(101) that inject light into a component, called a light guide (102). In addition, a reflector (not shown) may be a component of the system. The light guide may be a rectangular solid of transparent material, for example, an acrylic but any material that is typically used in the industry for a light guide may be used. The purpose of the light guide in a liquid crystal display (LCD) backlight system is to transport light from the lamps into the light guide, bend the light for example about 90°, and distribute the light across the rear surface of a LCD.

CCFLs are often used in backlighting LCDs or in automotive lighting. The miniature lamps can be long straight cylinders in a range of 1.8mm to 4mm in diameter, and a length from 25mm to 400mm. The straight cylinders may be formed into L or U bend lamps.

Cold cathode lamps have no special heating circuits in the cathode regions (at each end of the lamps). The typical office lighting fluorescent lamps are much

larger, and have specialized cathode-heating circuits, therefore, are called hot cathode fluorescent lamps.

In one embodiment, the most widely used CCFL lamps used in the industry today operate most efficiently at an optimum temperature of about 50°C. That is, more light is created from a given amount of electrical power at their optimum temperature than any other temperature. If the lamp deviates from its optimum temperature, for instance, it may operate colder or hotter from its optimum designated temperature, the light output diminishes, and drops off rapidly from its peak performance.

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In a typical LCD configuration, a backlight system will often have one lamp on each of the two long lateral sides of a rectangular light guide (two lamps total). In this case, the lamps typically will not exceed the optimum temperature. Figure 2 shows an illustration of applications requiring more light; often two lamps (201) found in a juxtaposed position on each of the two long lateral sides of the light guide (4 lamps total). In this case, the lamps will operate at a temperature above the optimum, and will have reduced light output. Juxtaposed position means placed side-by-side or adjacent. The lamps and/or cathodes may be touching or may not be touching.

The hottest region of the CCFL lamp is at the ends, where the cathodes are located. If the paired lamps are placed in contact with an acrylic light guide (202), the cathodes may slightly melt the acrylic where the cathodes touch the acrylic. This is because the two cathodes are generating a great deal of heat in a small area. The paired cathodes are in juxtaposed position with no offset as shown in Figure 2.

Figure 3 illustrates one of the paired lamps (301) juxtaposed but shifted longitudinally or longitudinally offset by a small distance (about 4 or more millimeters). In the offset position, the cathodes are not touching each other and are generating the same amount of heat as in the parallel position but the heat is dissipated over a much larger area, wherein the lamps operate cooler and closer to their optimum temperature producing optimum light output. When one lamp of a pair of equal length lamps is longitudinally offset, the cathodes at the other end are offset by an equal amount. Thus, you get thermal benefits at both ends of the paired lamps. For example, an offset pair of CCFLs gives a luminance gain of about 20% as compared to the same pair with the cathodes positioned side by side to each other with no offset.

In another embodiment, the thermal management concept is further illustrated in Figure 4, if a trio (401) of CCFLs is placed on each of the two long lateral sides of a light guide (6 lamps total), the lamps reach optimum temperature

at about 10 seconds from power turn-on, resulting in a drop in light output as the lamps overheat from continued use. Therefore, this would not be a practical arrangement. Therefore, 3 lamps touching and positioned side by side with no offset is typically not used.

However, in another embodiment shown in Figure 5, if the light guide (501) is made thicker, and the lamps are placed so that the cathodes of the lamps are not touching (502) wherein the center lamp of a 3-lamp trio is longitudinally offset relative to the outside lamp (503) of the trio, the lamps run cool and make an effective design.

Another embodiment of the thermal management concept is illustrated in Figure 6, placing 4 lamps (601) of CCFLs on each of the two long lateral sides of a light guide (602) (8 lamps total), the thermal management becomes impractical with the passive cooling techniques. This can be remedied by place two lamps side by side but not longitudinally offset on each of the 4 lateral sides of the light guide which will decrease the amount of heat created by the cathodes.

However, Figure 7 illustrates a pair of lamps arranged on each of the 4 lateral sides of a rectangular light guide (701, 702, 703, 704) (8 lamps total), wherein one lamp is longitudinally shifted of each of the four pairs, resulting in an 8 lamps embodiment able to operate at an efficient temperature.

In conclusion, lamps become more efficient in a backlight system comprising at least two juxtaposed cold cathode lamps wherein each lamp comprises cathodes at each end and wherein the lamps are positioned in a manner that the cathodes are not touching. Also, it is desirable to longitudinally offset the cathodes.

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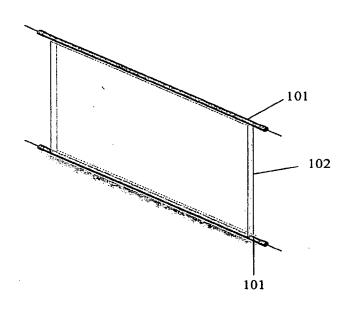
CLAIMS

We Claim:

- 1. A backlight system comprising: at least two juxtaposed cold cathode lamps wherein each lamp comprises cathodes at each end and wherein the lamps are positioned in a manner that the cathodes are not touching.
- 2. The system of claim 1 wherein the cathodes are juxtaposed and longitudinally offset.
- 3. The system of claim 1 wherein the lamps are juxtaposed and are not touching.
- 10 4. The system of claim 1 wherein the lamps are juxtaposed and are touching.

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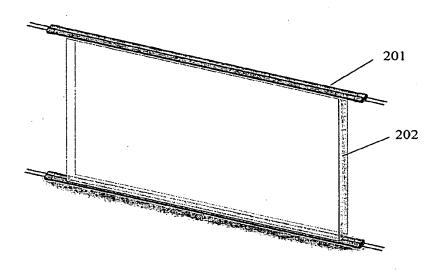


Figure 2

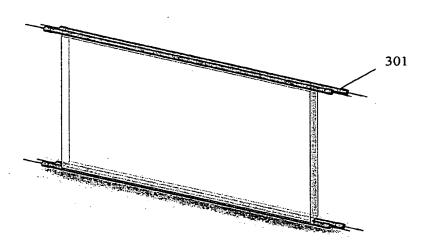


Figure 3

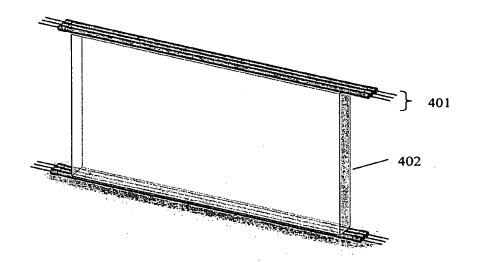


Figure 4

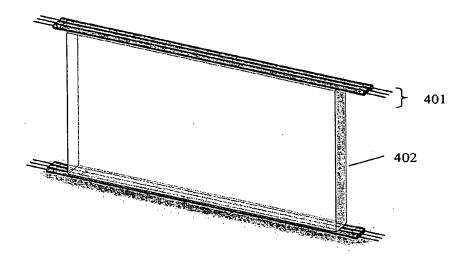


Figure 4

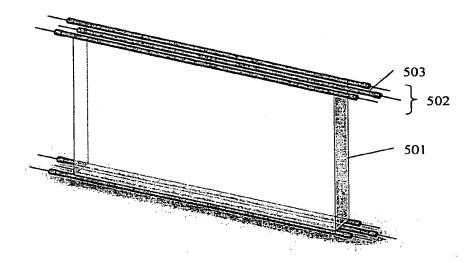


Figure 5

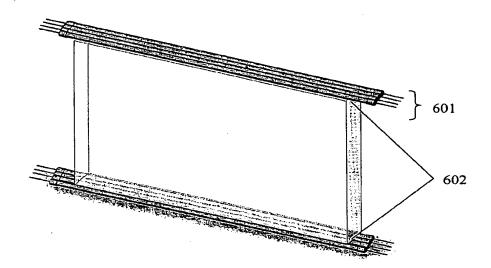


Figure 6

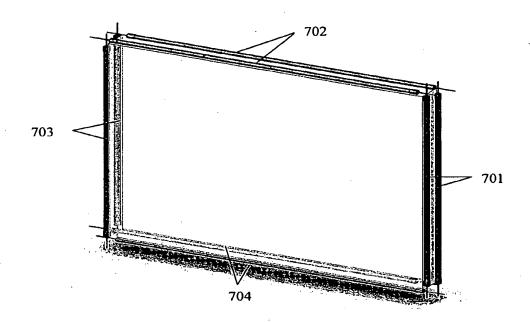


Figure 7

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Applicant's or agent's file reference DH0016PCT	IMPORTANT NOTIFICATION
International application No. PCT/US2005/009288	International filing date (day/month/year) 21 March 2005 (21.03.2005)
International publication date (day/month/year)	Priority date (day/month/year) 23 March 2004 (23.03.2004)

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